

## NON-CONFORMANCE REPORT

NCR Number  
20

Location of Mat'l/Item: Footing E6 East Pile #4

Title/Description: Loss of Preheat on Pile Splice Weld

Group: FND

Superintendent: Oscar Catolico

Foreman: Keith Kampfen

## Report of Condition/Cause of Non-Conformance:

Loss of Preheat: Base metal temperature dropped to 150F during welding. Approximately 4 passes were welded during this cool down.

## Recommended Corrective Action:

Remove affected weld. Bring to required temperature. MT inspect. Reweld. After cooling to ambient MT and UT inspect the completed weld.

Originator Signature:

Date:

*Rich Benek*

12-3-03

Superintendent Signature:

Date:

*[Signature]*

12/3/03

## Designer Comments on Corrective Action:

## Corrective Actions Verified Complete and Inspected:

## Reference Documents:

Date Closed:

Superintendent Signature: